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The Seismic Restraint Manual: Guidelines for Mechanical Systems, 3rd edition 2008, ANSI/SMACNA 001-2008, is an updated set of guidelines that shows designers and contractors how to determine the correct restraints for sheet metal ducts, piping and conduit, so that they are more likely to remain attached to the building during an earthquake.

Details This completely revised publication contains the most comprehensive set of recommended practices available for proper design and installation of custom-fabricated architectural sheet metal including roof drainage system design for scuppers, gutters and downspouts.

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A quick overview of the changes is provided in the front of this manual. SMACNA expresses appreciation to the many who have offered suggestions for constructive improvement in the fabrication and installation of duct systems. Suggestions for future improvement are welcome.

HVAC Duct Construction Standards

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In April 1990, the task force recommended that SMACNA develop and publish this manual of seismic restraint guidelines. It was to include non-technical explanations of seismic forces, and the tables from the old guidelines would be expanded to include electrical conduit and larger ducts.

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